



PICTURED  
Runner - RNR-4

# Environmental Product Summary

## RUNNER - SIT-TO-STAND ADJUSTABLE TABLE

### Design Story: Technology & Environment

Altus has spent thousands of hours on collaborative engineering and design development to create Runner, a sit-to-stand adjustable small table suitable for office or home. Runner's performance capability combines manufacturing technology, engineering and styling.

Environmentally speaking, Runner's form was created to minimize material use and mechanical complexities while maximizing ease of adjustability and performance. Altus' dedication to environmentally responsible product design is reflected in the overall durability and recyclability of the materials used to make Runner.

### Altus' Design Protocol

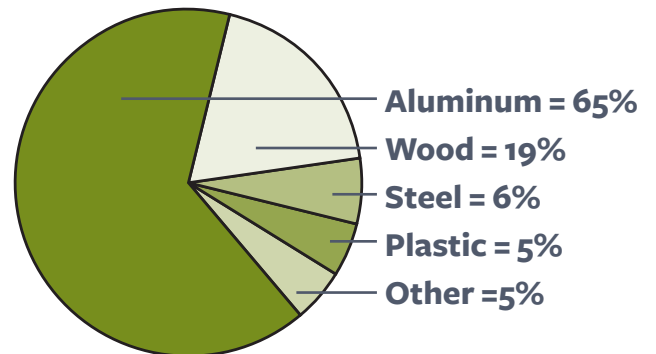
Our commitment to corporate sustainability naturally includes minimizing the environmental impact of each of our products. Our product development team applies environmentally sensitive design standards to both new and existing Altus products.

Altus goes beyond regulatory compliance to thoroughly evaluate new product designs in three key areas:

- 1. Material Chemistry & Safety of Inputs** - What chemicals are in the materials we specify, and are they the safest available?
- 2. Disassembly** - Can we take products apart at the end of their useful life, to recycle their materials?
- 3. Recyclability** - Do the materials contain recycled content, and more importantly, can the materials be recycled at the end of the product's useful life?

### Material Content

Runner's components are constructed principally from laminate, plastic, aluminum, and steel.



**Runner is up to 100% recyclable at the end of its useful life.**

**IMPORTANT FACT:** Altus' Runner sit-to-stand adjustable small tables are 100% recyclable. This means our complete product is 100 percent recyclable. Altus encourages you to ask other manufacturer's about the recyclability of their small table lines.



*Environmentally Preferable Product Grademark Program. Certified Medium Density Fiberboard (MD5 Production Category (CARB Phase 1))*

**• Surface Core Materials**

Particle Core material used in the manufacture of surfaces contains 100% recycled and recovered fiber material. They are certified to contain 80% post-consumer wood fiber and 20% recovered wood fiber on a dry weight basis.

**• Surface Laminates**

Laminate materials used in the finished surface materials contain 40% recovered material. Laminates may be recycled into post-consumer recoverable materials.

**• Edge Materials**

Edge materials used for the manufacture of finished surfaces contain 10-15% recycled material.

**• Steel components**

Steel components contain approximately 25% recycled content and are 100% recyclable as a technical nutrient.

**• Aluminum components**

Aluminum components can be segregated and returned to the recycling stream as a technical nutrient.

**• Plastic components**

Plastic components are identified with an ASTM recycling code whenever possible, to aid in returning these materials to the recycling stream.

**• Returnable Packaging**

Runner's packaging materials include corrugated cardboard and a polyethylene plastic bag to protect it from soiling or dust. Each of these materials is part of a closed-loop recycling system, meaning they can be recycled repeatedly.

- Whenever possible, shipments between Altus and its suppliers include the use of pallets and other returnable packaging to minimize waste.
- For large orders within North America, disposable packaging can be replaced with reusable shipping blankets.

**Manufacturing Process**

• **Green Energy and Emissions** - Altus is committed to increasing our use of renewable energy and work towards a goal of zero air and water emissions from manufacturing.

**• Waste**

All solid wastes are recycled to the greatest extent possible.

**• Worker Health & Safety**

Altus strives to meet or exceed OSHA standards.

**• Supplier Support**

At Altus, we are committed to working closely with our suppliers to reduce our collective impact on the environment. We not only encourage our suppliers to minimize their operations' environmental impact, but require they assist us in decreasing our facilities' negative environmental effects, as well.

**• Product Performance**

Engineered for superior performance, quality and durability. Designed and created to minimize material use and for reduced energy requirements.

Backed up by Altus' 5 Year Warranty.



**PICTURED**  
Runner - RNR-4 in Amati Walnut