



PICTURED
Clio - C3

Environmental Product Summary

ALTUS - POWERED CARTS

Design Story: Technology & Environment

Altus has spent thousands of hours on collaborative engineering and design development to create our products for the office or home. Altus' performance capability combines sit-to-stand technology, engineering, and styling.

Environmentally speaking, Altus' form was created to minimize material use and mechanical complexities while maximizing ease of adjustability and performance. Our dedication to environmentally responsible product design is reflected in the overall durability and recyclability of the materials used to make our products.

Altus' Design Protocol

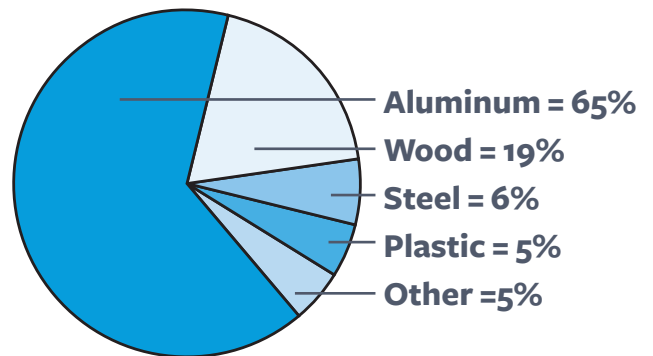
Our commitment to corporate sustainability naturally includes minimizing the environmental impact of each of our products. Our product development team applies environmentally sensitive design standards to both new and existing Altus products.

Altus goes beyond regulatory compliance to thoroughly evaluate new product designs in three key areas:

- 1. Material Chemistry & Safety of Inputs** - What chemicals are in the materials we specify, and are they the safest available?
- 2. Disassembly** – Can we take products apart at the end of their useful life, to recycle their materials?
- 3. Recyclability** – Do the materials contain recycled content, and more importantly, can the materials be recycled at the end of the product's useful life?

Material Content

Altus' components are constructed principally from plastic, aluminum, wood, and steel.



Altus products are up to 95% recyclable at the end of its useful life.

IMPORTANT FACT: Altus' powered and non-powered carts are 95% recyclable. This means our complete product is 95% recyclable. Altus encourages you to ask other manufacturer's about the recyclability of their products.



Environmentally Preferable Product Grademark Program. Certified Medium Density Fiberboard (MD5 Production Category (CARB Phase 1))

• Steel components

Steel components contain approximately 25% recycled content and are 100% recyclable as a technical nutrient.

• Aluminum components

Aluminum components can be segregated and returned to the recycling stream as a technical nutrient.

• Plastic components

Plastic components are identified with an ASTM recycling code whenever possible, to aid in returning these materials to the recycling stream.

• Returnable Packaging

Runner's packaging materials include corrugated cardboard and a polyethylene plastic bag to protect it from soiling or dust. Each of these materials is part of a closed-loop recycling system, meaning they can be recycled repeatedly.

- Whenever possible, shipments between Altus and its suppliers include the use of pallets and other returnable packaging to minimize waste.
- For large orders within North America, disposable packaging can be replaced with reusable shipping blankets.

Manufacturing Process

• **Green Energy and Emissions** - Altus is committed to increasing our use of renewable energy and work towards a goal of zero air and water emissions from manufacturing.

• Waste

All solid wastes are recycled to the greatest extent possible.

• Worker Health & Safety

Altus strives to meet or exceed OSHA standards.

• Supplier Support

At Altus, we are committed to working closely with our suppliers to reduce our collective impact on the environment. We not only encourage our suppliers to minimize their operations' environmental impact, but require they assist us in decreasing our facilities' negative environmental effects, as well.

• Product Performance

Engineered for superior performance, quality and durability. Designed and created to minimize material use and for reduced energy requirements.

Backed up by Altus' 5 Year Warranty.

Altus conforms to the BIFMA e3-2008 Furniture Sustainability Standard at the Gold Level.



work now...
recycle later.



PICTURED
Clio - C6 in Crossfire Java